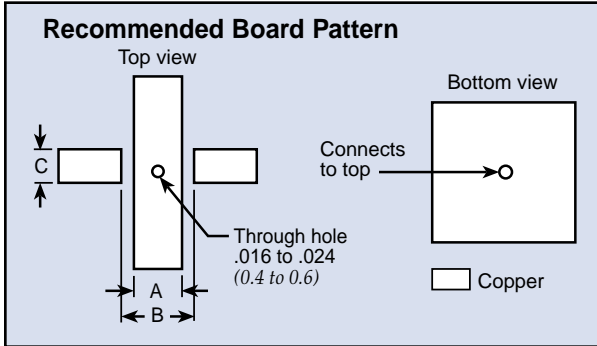


Three Terminal Chips Soldering Specifications

Soldering Instructions

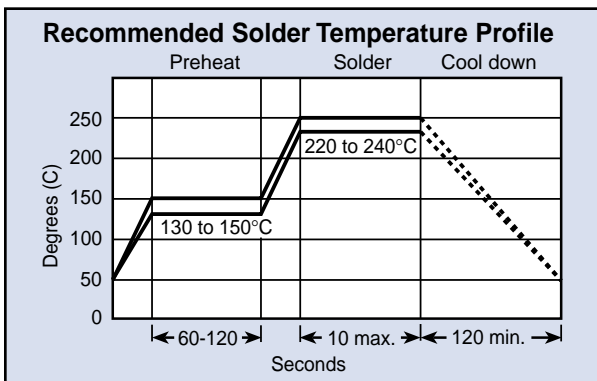
Reflow Soldering



Board Pattern Dimensions in inches (mm)

Body Style/Size	Dimension		
	A	B	C
SF0603	0.020 (0.5)	0.047 (1.2)	0.031 (0.8)
SF0805	0.024 (0.6)	0.059 (1.5)	0.039 (1.0)
SF1205	0.051 (1.3)	0.091 (2.3)	0.047 (1.2)
SF1806	0.079 (2.0)	0.138 (3.5)	0.051 (1.3)

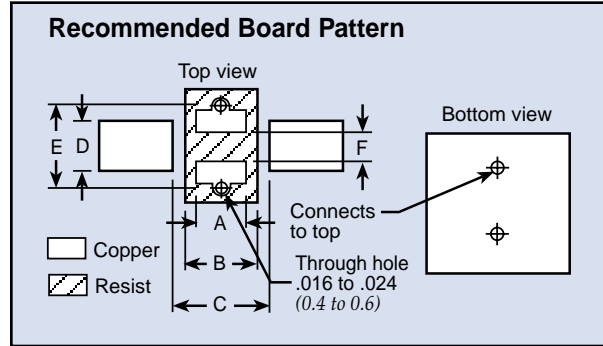
Reflow Soldering



General Soldering Notes

1. High soldering temperatures and long soldering times can cause leaching of the termination and adversely affect adhesion. These conditions can also decrease capacitance value. Use the above recommended solder temperature cycle.
2. Due to the mechanical characteristic of ceramic composition, aggressive thermal shock will degrade performance. Preheat the assembly before soldering using the above solder temperature profile as a guide.

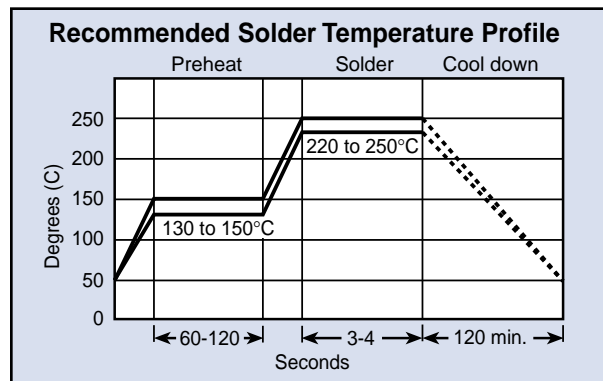
Flow Soldering



Board Pattern Dimensions in inches (mm)

Body Style/Size	Dimension					
	A	B	C	D	E	F
SF0603	0.020 (0.5)	0.031 (0.8)	0.047 (1.2)	0.031 (0.8)	0.071 (1.8)	0.016 (0.4)
SF0805	0.024 (0.6)	0.031 (0.8)	0.059 (1.5)	0.039 (1.0)	0.087 (2.2)	0.024 (0.6)
SF1205	0.051 (1.3)	0.059 (1.5)	0.091 (2.3)	0.047 (1.2)	0.118 (3.0)	0.024 (0.6)
SF1806	0.059 (1.5)	0.079 (1.5)	0.138 (3.5)	0.051 (1.3)	0.118 (3.0)	0.024 (0.6)

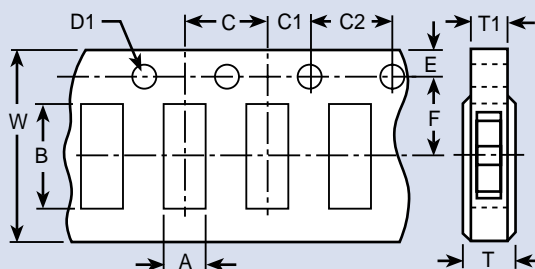
Flow Soldering



3. Use mild flux (less than 0.2% by weight of Chlorine), preferable rosin based. If water soluble, wash thoroughly to assure all residue is removed from the underside of components.
4. Ultrasonic Cleaning
When using an ultrasonic cleaning method, the following range is recommended:
Frequency: Not to exceed 28KHz
Output Power: Not to exceed 20W/liter
Cleaning Time: 5 minutes max

Three Terminal Chips Packaging Specifications

Package Information Paper Tape Dimensions SF0805 and SF1205 Bodies



Package Quantities

Body Style/Size	Tape and Reel
SF0603	4,000 units/reel
SF0805	4,000 units/reel
SF1205	4,000 units/reel
SF1806	2,000 units/reel

Dimensions in inches (mm)

Body Style/Size	Chip Cavity		Tape			Holes			Hole Diameter		Thickness	
	Length A	Width B	Width W	Center to End F	Indexing to End E	Center to Center C	Indexing to Center C1	Indexing to Center C2	Center D (Min.)	Indexing D1	Overall T (Max.)	Carrier Tape T1 (Max.)
SF0603	0.039 +/-0.00? (1.0 +/-0.?)	0.075 +/-0.00? (1.9 +/-0.?)	0.315 +/-0.012 (8.0 +/-0.3)	0.138 +/-0.002 (3.5 +/-0.05)	0.069 +/-0.004 (1.75 +/-0.1)	0.157 +/-0.004 (4.0 +/-0.1)	0.079 +/-0.004 (2.0 +/-0.1)	0.157 +/-0.008 (4.0 +/-0.1)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.043 (1.1)	0.039 (1.0)
SF0805	0.064 +/-0.008 (1.62 +/-0.2)	0.091 +/-0.008 (2.3 +/-0.2)	0.315 +/-0.012 (8.0 +/-0.3)	0.138 +/-0.002 (3.5 +/-0.05)	0.069 +/-0.004 (1.75 +/-0.1)	0.157 +/-0.004 (4.0 +/-0.1)	0.079 +/-0.004 (2.0 +/-0.1)	0.157 +/-0.008 (4.0 +/-0.1)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.043 (1.1)	0.039 (1.0)
SF1205	0.067 +/-0.008 (1.70 +/-0.2)	0.138 +/-0.008 (3.5 +/-0.2)	0.315 +/-0.012 (8.0 +/-0.3)	0.138 +/-0.002 (3.5 +/-0.05)	0.069 +/-0.004 (1.75 +/-0.1)	0.157 +/-0.004 (4.0 +/-0.1)	0.079 +/-0.004 (2.0 +/-0.1)	0.157 +/-0.008 (4.0 +/-0.1)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.043 (1.1)	0.039 (1.0)

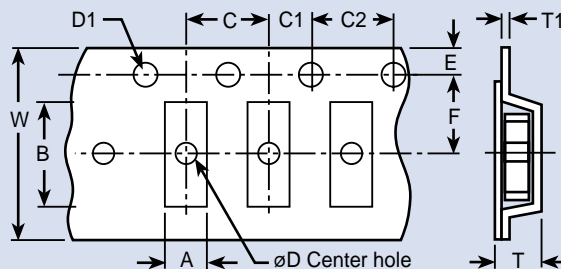
Three Terminal Chips

Plastic Reel Dimensions

Dimensions in inches (mm)

Body Style/Size	Diameter (Max.)	Width (Max.)
SF0603	7.00 (180)	0.46 (11.5)
SF0805	7.00 (180)	0.46 (11.5)
SF1205	7.00 (180)	0.46 (11.5)
SF1806	7.00 (180)	0.61 (11.5)

Package Information Tape and Reel Specification Plastic Carrier Tape Dimensions SF1806 Body



Dimensions in inches (mm)

Body Style/Size	Chip Cavity		Tape			Holes			Hole Diameter		Thickness	
	Length A	Width B	Width W	Center to End F	Indexing to End E	Center to Center C	Indexing to Center C1	Indexing to Center C2	Center D (Min.)	Indexing D1	Overall T (Max.)	Carrier Tape T1 (Max.)
SF1806	0.071 +/-0.008 (1.80 +/-0.2)	0.185 +/-0.008 (4.70 +/-0.2)	0.472 +/-0.008 (12.0 +/-0.2)	0.217 +/-0.002 (5.5 +/-0.05)	0.069 +/-0.004 (1.75 +/-0.1)	0.157 +/-0.004 (4.0 +/-0.1)	0.079 +/-0.004 (2.0 +/-0.1)	0.157 +/-0.008 (4.0 +/-0.1)	0.059 (1.5)	0.059 +0.004/-0 (1.5 +/-0.1/-0)	0.098 (2.5)	0.024 (0.6)